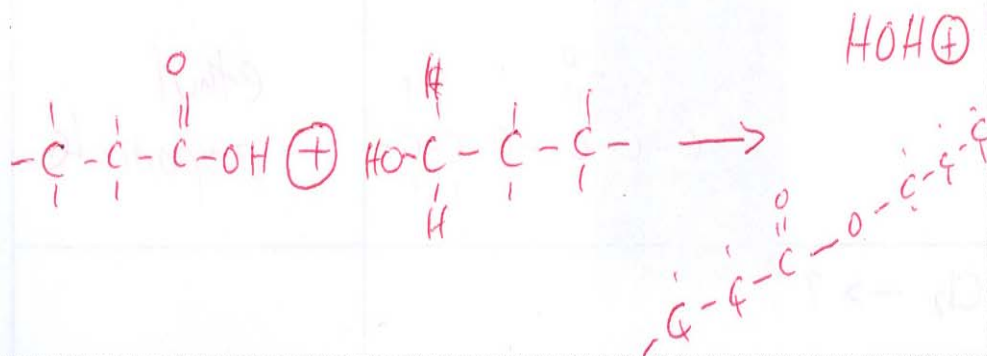
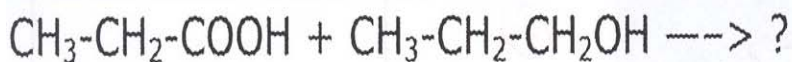
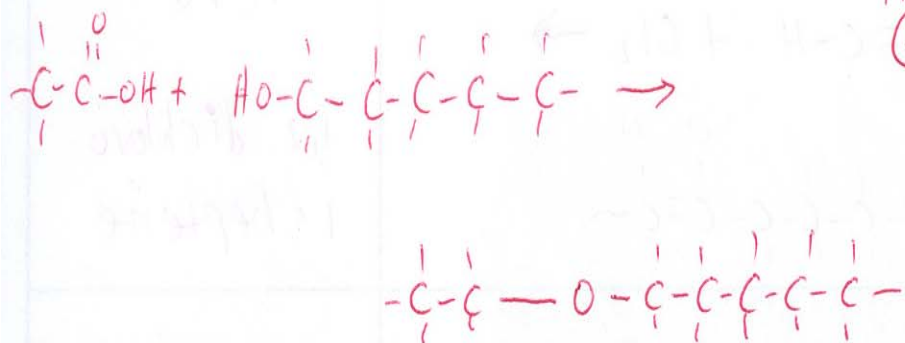
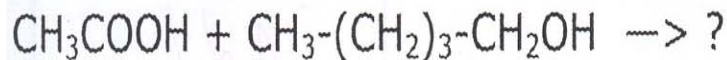


Sub.



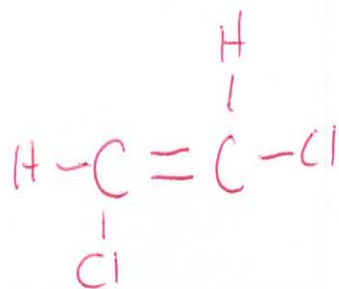
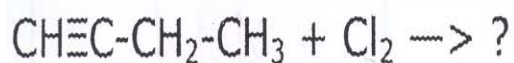
Ester

propyl  
propanoate



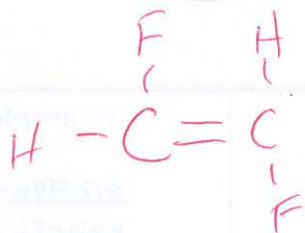
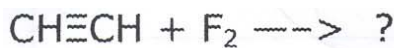
Ester

pentyl  
ethanoate



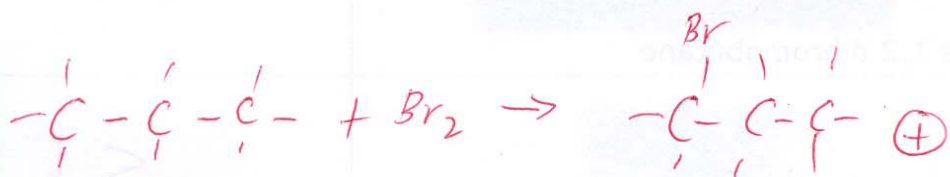
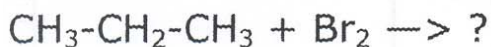
1,2 dichloro  
ethene

Add



1,2 di-fluoro  
ethene

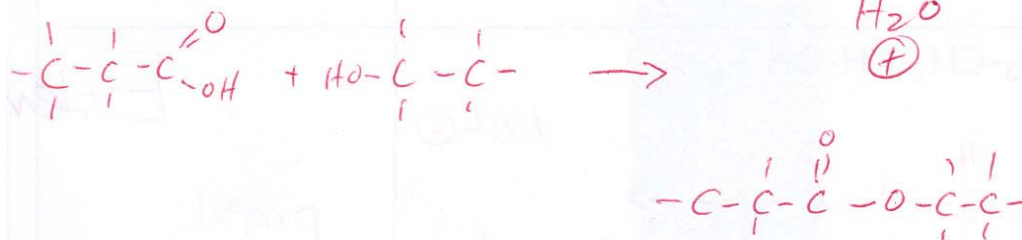
Add



HBr

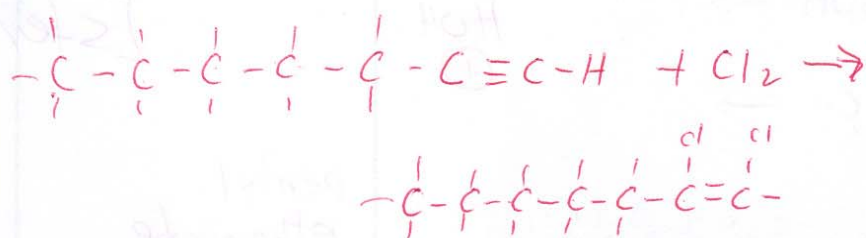
sub

Bromo  
propane



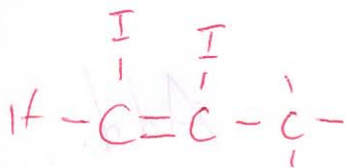
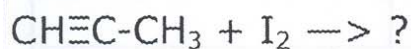
Ester.

ethyl  
propanoate



Add

1,2 dichloro  
1-heptene



1,2 di-iodo  
1-propene

Add